

| Items | Method | Allowance Based on Thai Industrial Standard for Wine TIS 2089-2544 |
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| 1. Alcoholic Strength (%v/v) | AOAC(2007) 982.10 | ±1 degree from the label |
| 2. Fusel oil (mg/dm ³) | AOAC(2000) 26.1.30 | Max 2500 mg/dm ³ |
| 3. Ethyl carbamate (µg/dm ³) | AOAC(2000) 28.1.48 | Max 200 µg/dm ³ |
| 4. Ester (Ethyl Acetate) (mg/dm ³) | AOAC(2000) 26.1.24 | Max 1200 mg/dm ³ |
| 5. Aldehyde (Acetaldehyde) (mg/dm ³) | AOAC(2000) 26.1.24 | Max 160 mg/dm ³ |
| 6. Methyl alcohol (mg/dm ³) | In-house Method T 1903 based on AOAC(2000) 26.1.36 | Max 420 mg/dm ³ |
| 7. Sulphur dioxide (mg/dm ³) | AOAC(2000) 27.1.39 | Max 300 mg/dm ³ |
| 8. Sorbic acid (mg/dm ³) | AOAC(2000) 28.2.02 | Max 200 mg/dm ³ |
| 9. Benzoic acid (mg/dm ³) | In-house Method based on AOAC(2000) 37.1.62A | Max 250 mg/dm ³ |
| 10. Copper (mg/dm ³) | AOAC(2000) 28.1.23 | Max 5 mg/dm ³ |
| 11. Iron (mg/dm ³) | AOAC(2000) 28.1.24 | Max 15 mg/dm ³ |
| 12. Lead (mg/dm ³) | AOAC(2000) 9.2.19 | Max 0.2 mg/dm ³ |
| 13. Arsenic (mg/dm ³) | AOAC(2000) 9.1.01 | Max 0.1 mg/dm ³ |
| 14. Ferrocyanide(Total Cyanide) (µg/dm ³) | In-house Method based on ASTM (1990) D 4374 | Nil |